

MANUFACTURING RESTRICTED SUBSTANCES LIST ZEEMAN

MRSL 2.0

FEBRUARY 2022

ZEEMAN 2022



Introduction MRSL 2.0 (version February 2022)

BACKGROUND

Dear Supplier

As a next step to responsible chemical management Zeeman has updated the Zeeman Manufacturing Restricted Substances List (MRSL) version 2.0 December 2020 into version 2.0 February 2022. This latest version is in line with the Zero Discharge Hazardous Chemicals (ZDHC) MRSL version 2.0 February 2022. The ZDHC MRSL is leading for the whole Textile, Leather and Footwear Industry.

The Zeeman Restricted Substances List (RSL version 6.0) and the Zeeman MRSL (version 2.0 February 2022) are two separate documents. The RSL and the MRSL should be communicated to all (raw material) suppliers. All chemicals used in any production process must meet the requirements of the Zeeman MRSL and all products delivered to Zeeman must meet the requirements of the RSL.

The Zeeman MRSL is a list of chemical substances. These substances are banned from intentional use in facilities processing textile materials, leather, rubber, foam, adhesives and trim parts in textiles, apparel, and footwear. Using chemical formulations that conform to the Zeeman MRSL allows suppliers to assure themselves, and their customers, that banned chemical substances are not intentionally used during production and manufacturing processes.

Note: Threshold Limit values on restricted substances in chemical formulations are in some cases substantially higher than limits on restricted substances in finished products. This is because restricted substances in finished products are almost always found in smaller concentrations than in the chemical formulations used to produce them. Chemical formulations are highly concentrated before being diluted upon application to textiles and other materials.

The Zeeman MRSL goes beyond the traditional approaches to chemical restrictions, which only apply to finished products (Zeeman Restricted Substances List - RSL). This approach helps to manage the input of chemicals in the wet processing steps and protect consumers while minimising the possible impact of banned hazardous chemicals on production workers, local communities, and the environment.

Chemical formulations covered by restrictions in the Zeeman MRSL include, but are not limited to, cleaners, adhesives, paints, inks, detergents, dyes, colourants, auxiliaries, coatings and finishing agents used during raw material production, wet processing, process machinery maintenance, wastewater treatment, sanitation, and pest control. Zeeman MRSL limits apply to substances in commercially available formulations, not those from earlier stages of chemical synthesis.

PURPOSE

The Zeeman MRSL offers suppliers a single, harmonised list of chemical substances banned from intentional use during manufacturing and related processes in supply chains of the textile, apparel, and footwear (including leather and rubber) industries (the Industry).

The Zeeman MRSL applies to textiles, leather, rubber, foam and adhesives, recognising that these materials use different processes. Filters for each material ensure limits reflect the processes.

Be aware that meeting the requirements of the Zeeman MRSL does not:

a) replace applicable national environmental or workplace safety restrictions. Worker exposure to chemical substances listed in this document, along with other hazardous substances, must not exceed occupational exposure limits

b) guarantee compliance with or take the place of legal or regulatory requirements relating to the use, storage, and transport of chemical products."

The Zeeman MRSL does not replace legal or brand-specific restrictions on hazardous substances in finished products, including the material components of them.

Should you have any questions or require further information, please contact Arnoud van Vliet CSR & Quality Manager.

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Explanation MRSL 2.0 (version February 2022)

ZEEMAN MRSL CHAPTERS

Chapter 1: Zeeman MRSL

This applies to chemical formulations and substances used during creation and wet processing of textile fibres, and during creation and processing of (coated) fabrics, leather, rubber, foam and adhesives.

Group A: Supplier Guidance

Group A substances are banned from intentional use in facilities that process raw materials and manufacture finished products.

Group B: Formulation Limit

Group B substances are restricted to concentration limits in chemical formulations commercially available from chemical suppliers. These limits ban intentional use while allowing for reasonable expected manufacturing impurities, which should be consistently achievable by responsible chemical manufacturers.

Chapter 2: Zeeman MRSL Candidate List

Found in Chapter 2 of the Zeeman MRSL. Proposed Zeeman MRSL additions can meet listing criteria, as described in the Principles and Procedures, yet lack safer alternatives at scale. Including such substances on the Candidate List encourages the innovation of alternatives.

Chapter 3: Zeeman MRSL Archived Substances

Archived substances, or those without strong evidence of current use in Industry, but with clear evidence of historical use.



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
ALKYLPHENOLS (AP) AN	D ALKYLPHEN	NOL ETHOXYLATE	S (APEOs): INCLUD	ING ALL ISOMERS		
	104-40-5	Textile	No intentional use	250 ppm	Liquid chromatography-	
Nonylphenol (NP),mixed isomers	11066-49-2 25154-52-3	Leather	No intentional use	250 ppm	mass spectrometry (LC- MS), gas chromatography- mass spectrometry (GC-	
	84852-15- 3	Polymers (R,F,A)*	No intentional use	250 ppm	MS)	
9016-45-9 26027-38-3	9016-45-9 26027-38- 3	Textile	No intentional use	500 ppm	Liquid chromatography-	
Nonylphenolethoxylates (NPEO)	37205-87-1 68412-54-4	Leather	No intentional use	500 ppm	mass spectrometry (LC- MS), gas chromatography- mass spectrometry (GC- MS)	Potential Uses in Apparel and Footwear Textile Processing: APEOs can be used as or found in: detergents, scouring agents, spinning oils, wetting agents, softeners, emulsifier/dispersing agents for dyes and prints, impregnating agents, de- gumming for silk production, dyes and pigment preparations, polyester padding and down/feather fillings.
	127087-87 - 0	Polymers (R,F,A)*	No intentional use	500 ppm		
		Textile	No intentional use	500 ppm	Liquid chromatography- mass spectrometry (LC- MS), gas chromatography- mass spectrometry (GC-	
Octylphenolethoxyla tes (OPEO)	9002-93-1 9036-19-5 68987-90- 6	Leather	No intentional use	500 ppm		
		Polymers (R,F,A)*	No intentional use	500 ppm	MS)	
		Textile	No intentional use	250 ppm	Liquid chromatography- mass spectrometry (LC- MS), gas chromatography- mass spectrometry (GC-	
Octylphenol (OP),mixed isomers	140-66-9 1806-26-4 27193-28- 8	Leather	No intentional use	250 ppm		
ISUITIETS		Polymers (R,F,A)*	No intentional use	250 ppm	MS)	



WRSL Version 2.0 Chapter 1		Tuary 2022)				
SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
ANTI-MICROBIALS & BIOCIE	DES					
		Textile	No intentional use	5000 ppm		
o-Phenylphenol (+salts)	90-43-7	Leather		Use is permitted and OPP is approved for use under BPR PT6 as a preservative for formulations.	Solvent extraction LC MS, LC DAD, GC MS	
		Polymers (R,F,A)*	No Limit			Potential Uses in Apparel and Footwear Textile Processing: These substances have biocidal properties, making it useful for various preservation applications.
		Textile	No intentional use	250 ppm except for processes mentioned		
Permethrin*	Multiple	Leather	No intentional use	250 ppm except for processes mentioned	Solvent extraction LC MS/MS, GC MS/MS	
		Polymers (R,F,A)*	No intentional use	250 ppm except for processes mentioned		
* In most situations, deliberate and is permitted for use on wo registered product, APVMA Re such as military. All efforts sho	ol curtains an egistered Proc					
		Textile	No intentional use	250 ppm		
Triclosan	3380-34-5	Leather	No intentional use	250 ppm	Solvent extraction LC MS, DAD	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION	
CHLORINATED PARAFFINS	6						
		Textile	No intentional use	50 ppm			
Short-chain Chlorinatedparaffin (C10– C13)	85535-84-8	Leather	No intentional use	250 ppm	prEN ISO 22699-2	Potential Uses in Apparel and Footwear Textile	
		Polymers (R,F,A)*	No Limit			Processing:	
		Textile	No intentional use	500 ppm		May be used as softeners, flame retardants, or fat- liquoring agents in leather production; also as a plasticizer in polymer production.	
Medium-chain Chlorinatedparaffins (MCCPs) (C14-C17)	85535-85-9	Leather	No intentional use	500 ppm	prEN ISO 22699-2		
		Polymers (R,F,A)*	No intentional use	500 ppm			
CHLOROBENZENES AND C	HLOROTOLI	JENES					
		Textile	No intentional use	500 ppm			
1,2-dichlorobenzene	95-50-1	Leather	No intentional use	500 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing: Chlorobenzenes and Chlorotoluenes (chlorinated aromatic hydrocarbons) can be used as carriers in the dyeing process of polyester or wool/polyester fibres. They can also be used as solvents.	
		Polymers (R,F,A)*	No intentional use	500 ppm			
Other isomers of mono-, di-, tri-, tetra-, penta- and hexa- Chlorobenzene and mono-, di-, tri-, tetra- and penta- chlorotoluene		Textile	No intentional use	Sum = 200 ppm tetrachlorotoluene, and trichlorotoluene 10 ppm each	_		
	Multiple	Leather	No intentional use	Sum = 200 ppm tetrachlorotoluene, and trichlorotoluene 10 ppm each			
		Polymers (R,F,A)*	No intentional use	Sum = 200 ppm tetrachlorotoluene, and trichlorotoluene 10 ppm each			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
CHLOROPHENOLS						
		Textile	No intentional use	Sum of substances ¹ = 20 ppm		
Pentachlorophenol (PCP) ¹	87-86-5	Leather	No intentional use	Sum of substances ¹ = 20 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ¹ = 20 ppm		
		Textile	No intentional use	Sum of substances ¹ = 20 ppm	GC-MS EN ISO 17070	
Tetrachlorophenol(TeCP) ¹	Multiple	Leather	No intentional use	Sum of substances ¹ = 20 ppm		
		Polymers (R,F,A)*	No intentional use	Sum of substances ¹ = 20 ppm		Potential Uses in Apparel and Footwear Textile Processing: Chlorophenols are polychlorinated compounds used as preservatives or pesticides. Pentachlorophenol (PCP) and tetrachlorophenol (TeCP) have been used in the past to prevent mould when storing/ transporting raw hides and leather. They are now regulated and should not be used.
		Textile	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
2,4-dichlorophenol ²	120-83-2	Leather	No intentional use	Sum of substances ² = 50 ppm		
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
2-chlorophenol ²	95-57-8	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
2,5-dichlorophenol ²	583-78-8	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		



	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
CHLOROPHENOLS CONTIN	NUED					
		Textile	No intentional use	Sum of substances ² = 50 ppm		
2,6-dichlorophenol ²	87-65-0	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
2,4,6-trichlorophenol ²	88-06-2	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	Sum of substances ² = 50 ppm		Chlorophenols are polychlorinated compounds used as preservatives or pesticides.
3,5-dichlorophenol ²	591-35-5	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	Pentachlorophenol (PCP) and tetrachlorophenol (TeCP) have been used in the past to prevent mould when storing/ transporting raw hides and leather.
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		They are now regulated and should not be used.
2,4,5-trichlorophenol ²	95-95-4	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
2,3-dichlorophenol ²	576-24-9	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		



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CHLOROPHENOLS CONTIN	IUED					
		Textile	No intentional use	Sum of substances ² = 50 ppm		
3,4-dichlorophenol ²	95-77-2	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
3-chlorophenol ²	108-43-0	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	Sum of substances ² = 50 ppm		Chlorophenols are polychlorinated compounds used as preservatives or pesticides.
4-chlorophenol ²	106-48-9	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	Pentachlorophenol (PCP) and tetrachlorophenol (TeCP) have been used in the past to prevent mould when storing/ transporting raw hides and leather.
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		They are now regulated and should not be used.
2,3,4-trichlorophenol ²	15950-66-0	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		
		Textile	No intentional use	Sum of substances ² = 50 ppm		
3,4,5-trichlorophenol ²	609-19-8	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
CHLOROPHENOLS CONTIN	UED					
		Textile	No intentional use	Sum of substances ² = 50 ppm		Potential Uses in Apparel and Footwear Textile
2,3,5-trichlorophenol ²	933-78-8	Leather	No intentional use	Sum of substances ² = 50 ppm	_	Processing:
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		Chlorophenols are polychlorinated compounds used as preservatives or pesticides.
		Textile	No intentional use	Sum of substances ² = 50 ppm		Pentachlorophenol (PCP) and tetrachlorophenol (TeCP) have been used in the past to prevent mould when
2,3,6-trichlorophenol ²	933-75-5	Leather	No intentional use	Sum of substances ² = 50 ppm	GC-MS EN ISO 17070	storing/ transporting raw hides and leather.
		Polymers (R,F,A)*	No intentional use	Sum of substances ² = 50 ppm		They are now regulated and should not be used.
DYES - AZO (FORMING RES	TRICTED AN	/INES)				
		Textile	No intentional use	150 ppm		
4,4-oxydianiline	101-80-4	Leather	No intentional use	150 ppm	LC, GC	Potential Uses in Apparel and Footwear Textile Processing: Azo dyes and pigments are colourants that incorporate
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		one or several azo groups (-N=N-) bound with aromatic compounds.
4,4-methylene-bis-(2-chloro- aniline)	101-14-4	Leather	No intentional use	150 ppm	LC, GC	Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted.
		Polymers (R,F,A)*	No intentional use	150 ppm		Azo dyes that release these amines are regulated and
		Textile	No intentional use	150 ppm	LC, GC	should no longer be used for the dyeing of textiles.
3,3-dimethoxylbenzidine	119-90-4	Leather	No intentional use	150 ppm		Please find a non-exhaustive list of dyes which can form restricted amines in the appendix page 55-57.
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - AZO (FORMING RES	TRICTED AN	/INES) CONTINUE	D	I		
		Textile	No intentional use	150 ppm		
4,4-methylenedianiline	101-77-9	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
4-chloroaniline	106-47-8	Leather	No intentional use	150 ppm	LC, GC	Potential Uses in Apparel and Footwear Textile Processing:
		Polymers (R,F,A)*	No intentional use	150 ppm		Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic
		Textile	No intentional use	150 ppm		compounds.
3,3-dimethylbenzidine	119-93-7	Leather	No intentional use	150 ppm	LC, GC	Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted.
		Polymers (R,F,A)*	No intentional use	150 ppm		Azo dyes that release these amines are regulated and should no longer be used for the dyeing of textiles. Please find a non-exhaustive list of dyes which can form
		Textile	No intentional use	150 ppm		
6-methoxy-m-toluidine	120-71-8	Leather	No intentional use	150 ppm	LC, GC	restricted amines in the appendix (page 55-57).
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
4,4-thiodianiline	139-65-1	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - AZO (FORMING RES	TRICTED AN	INES) CONTINUE	D			
		Textile	No intentional use	150 ppm		
4-aminoazobenzene	60-09-3	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
2,4,5-trimethylaniline	137-17-7	Leather	No intentional use	150 ppm	LC, GC	Potential Uses in Apparel and Footwear Textile Processing:
		Polymers (R,F,A)*	No intentional use	150 ppm		 Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for the dyeing of textiles.
		Textile	No intentional use	150 ppm	LC, GC	
o-anisidine	90-04-0	Leather	No intentional use	150 ppm		
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		Please find a non-exhaustive list of dyes which can form
4,4-methylenedi-o-toluidine	838-88-0	Leather	No intentional use	150 ppm	LC, GC	restricted amines in the appendix.
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
3,'3-dichlorobenzidine	91-94-1	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - AZO (FORMING RES		INES) CONTINUE	D	I		
		Textile	No intentional use	150 ppm		
4-methoxy-m- phenylenediamine	615-05-4	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
2,6-xylidine	87-62-7	Leather	No intentional use	150 ppm	LC, GC	Potential Uses in Apparel and Footwear Textile Processing:
		Polymers (R,F,A)*	No intentional use	150 ppm		Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic
	91-59-8	Textile	No intentional use	150 ppm	LC, GC	Compounds. Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for the dyeing of textiles. Please find a non-exhaustive list of dyes which can form restricted amines in the appendix.
2-naphthylamine		Leather	No intentional use	150 ppm		
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
o-toluidine	95-53-4	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
Benzidine	92-87-5	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - AZO (FORMING RES	TRICTED AN	INES) CONTINUE	D	1		
		Textile	No intentional use	150 ppm		
4-chloro-o-toluidine	95-69-2	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
4-aminodiphenyl	92-67-1	Leather	No intentional use	150 ppm	LC, GC	Potential Uses in Apparel and Footwear Textile Processing:
		Polymers (R,F,A)*	No intentional use	150 ppm		Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for the dyeing of textiles. Please find a non-exhaustive list of dyes which can form restricted amines in the appendix.
		Textile	No intentional use	150 ppm	LC, GC	
4-methyl-m- phenylenediamine	95-80-7	Leather	No intentional use	150 ppm		
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
2,4-xylidine	95-68-1	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
o-aminoazotoluene	97-56-3	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - AZO (FORMING RES	TRICTED AN	INES) CONTINUE	D	I		
		Textile	No intentional use	150 ppm		
5-nitro-o-toluidine	99-55-8	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm	-	
		Textile	No intentional use	150 ppm		
2-Naphthylammoniumacetate	553-00-4	Leather	No intentional use	150 ppm	LC, GC	 Potential Uses in Apparel and Footwear Textile Processing: Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. Thousands of azo dyes exist, but only those that degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for the dyeing of textiles. Please find a non-exhaustive list of dyes which can form restricted amines in the appendix.
		Polymers (R,F,A)*	No intentional use	150 ppm		
	3165-93-3	Textile	No intentional use	150 ppm	LC, GC	
4-chloro-o-toluidinium chloride		Leather	No intentional use	150 ppm		
		Polymers (R,F,A)*	No intentional use	150 ppm		
4 methova mehovalore		Textile	No intentional use	150 ppm		
4-methoxy-m-phenylene diammonium sulphate; 2,4- diaminoanisole sulphate	39156-41-7	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		
		Textile	No intentional use	150 ppm		
2,4,5-trimethylaniline hydrochloride	21436-97-5	Leather	No intentional use	150 ppm	LC, GC	
		Polymers (R,F,A)*	No intentional use	150 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - CARCINOGENIC OR	EQUIVALEN	TCONCERN				
		Textile	No intentional use	250 ppm		
C.I. Basic Violet 14	632-99-5	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
C.I. Direct Black 38	1937-37-7	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
C.I. Direct Blue 6	2602-46-2	Leather	No intentional use	250 ppm	DIN 54231	Most of these substances are regulated and should no
		Polymers (R,F,A)*	No intentional use	250 ppm		longer be used for the dyeing of textiles.
		Textile	No intentional use	250 ppm		
C.I. Acid Red 26	3761-53-3	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
C.I. Direct Red 28	573-58-0	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - CARCINOGENIC OR	EQUIVALEN	IT CONCERN CON	ITINUED			
		Textile	No intentional use	250 ppm		
C.I. Basic Red 9	569-61-9	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
C.I. Disperse Blue 1	2475-45-8	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
C.I. Basic Blue 26 (with Michler's Ketone > 0.1%)	2580-56-5	Leather	No intentional use	250 ppm	DIN 54231	Most of these substances are regulated and should no longer be used for the dyeing of textiles.
		Polymers (R,F,A)*	No intentional use	250 ppm		longer be used for the ayeing of textiles.
		Textile	No intentional use	250 ppm		
C.I. Disperse Blue 3	2475-46-9	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
C.I. Basic Green 4 (Malachite Green Oxalate)	2437-29-8	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - CARCINOGENIC OR	EQUIVALEN	T CONCERN CON	ITINUED			
		Textile	No intentional use	250 ppm		
C.I. Basic Green 4 (Malachite Green Chloride)	569-64-2	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Disperse Orange 11	82-28-0	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
C.I. Basic Green 4 (Malachite Green)	10309-95- 2	Leather	No intentional use	250 ppm	DIN 54231	Most of these substances are regulated and should no longer be used for the dyeing of textiles.
		Polymers (R,F,A)*	No intentional use	250 ppm		longer be used for the dyeing of textiles.
		Textile	No intentional use	250 ppm		
C.I. Acid Violet 49	1694-09-3	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Basic violet 3 with >0.1% of Michler [´] s Ketone	548-62-9	Leather	No intentional use	250 ppm	DIN 54231	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES -DISPERSE (SENSITI	SING)					
		Textile	No intentional use	250 ppm		
Disperse Yellow 39	12236-29- 2	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		
Disperse Brown 1	23355-64- 8	Leather	No Limit		LC	Potential Uses in Apparel and Footwear Textile Processing: Disperse dyes are a class of water- insoluble dyes that penetrate the fibre system of synthetic or manufactured fibres and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fibre (e.g. polyester, acetate, polyamide).
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm	LC	
Disperse Yellow 1	119-15-3	Leather	No Limit			
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		Restricted disperse dyes are suspected of causing allergic reactions and should no longer be used for dyeing of textiles.
Disperse Blue 102	12222-97-8	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		
Disperse Blue 106	12223-01- 7	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES -DISPERSE (SENSITI	SING) CONTI	NUED				
		Textile	No intentional use	250 ppm		
Disperse Orange 37/59/76	13301-61- 6	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		
Disperse Orange 1	2581-69-3	Leather	No Limit		LC	Potential Uses in Apparel and Footwear Textile Processing: Disperse dyes are a class of water- insoluble dyes that penetrate the fibre system of synthetic or manufactured fibres and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fibre (e.g. polyester, acetate, polyamide).
		Polymers (R,F,A)*	No Limit			
	2832-40-8	Textile	No intentional use	250 ppm	LC	
Disperse Yellow 3		Leather	No Limit			
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		Restricted disperse dyes are suspected of causing allergic reactions and should no longer be used for dyeing of textiles.
Disperse Red 11	2872-48-2	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm	LC	
Disperse Red 1	2872-52-8	Leather	No Limit			
		Polymers (R,F,A)*	No Limit			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES -DISPERSE (SENSIT	ISING) CONTI	NUED				
		Textile	No intentional use	250 ppm		
Disperse Red 17	3179-89-3	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		
Disperse Yellow 49	54824-37- 2	Leather	No Limit		LC	Potential Uses in Apparel and Footwear Textile Processing: Disperse dyes are a class of water- insoluble dyes that penetrate the fibre system of synthetic or manufactured fibres and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fibre (e.g. polyester, acetate, polyamide).
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm	LC	
Disperse Blue 7	3179-90-6	Leather	No Limit			
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		Restricted disperse dyes are suspected of causing allergic reactions and should no longer be used for dyeing of textiles.
Disperse Blue 26	3860-63-7	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		
Disperse Yellow 9	6373-73-5	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES -DISPERSE (SENSITI	SING) CONTII	NUED				
		Textile	No intentional use	250 ppm		
Disperse Blue 124	61951-51- 7	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
Disperse Blue 35	12222-75- 2	Leather	No Limit		LC	Disperse dyes are a class of water- insoluble dyes that penetrate the fibre system of synthetic or manufactured
		Polymers (R,F,A)*	No Limit			fibres and are held in place by physical forces without forming chemical bonds.
		Textile	No intentional use	250 ppm		Disperse dyes are used in synthetic fibre (e.g. polyester, acetate, polyamide).
Disperse Orange 3	730-40-5	Leather	No Limit		LC	Restricted disperse dyes are suspected of causing allergic reactions and should no longer be used for dyeing
		Polymers (R,F,A)*	No Limit			of textiles.
		Textile	No intentional use	250 ppm		
Disperse Blue 35	56524-77- 7	Leather	No Limit		LC	
		Polymers (R,F,A)*	No Limit			



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
DYES - NAVY BLUE COLOU	RANT			I		
		Textile	No intentional use	250 ppm		
Component 1: C39H23Cl- CrN7O12S 2Na	118685-33- 9	Leather	No intentional use	250 ppm	LC	
		Polymers (R,F,A)*	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	250 ppm	LC	Navy Blue Colourant is regulated and should no longer be used for the dyeing of textiles.
Component 2: C46 H- 30CrN10O20S2 3Na	Not Allocated	Leather	No intentional use	250 ppm		
Sina		Polymers (R,F,A)*	No intentional use	250 ppm		
FLAME RETARDANTS				•		
		Textile	No intentional use	250 ppm		
Octabromodiphenyl ether (OctaBDE)	32536-52- 0	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	250 ppm		Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult
Tris(2-chloroethyl)p hosphate (TCEP)	115-96-8	Leather	No intentional use	250 ppm	GC-MS	products.
(102.)		Polymers (R,F,A)*	No intentional use	250 ppm		They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from
		Textile	No intentional use	250 ppm		intentional use that means including but not exclusive the ones mentioned here;
Tris(2,3,-dibromopro pyl)- phosphate (TRIS)	126-72-7	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
FLAME RETARDANTS CON	ITINUED			Γ		
		Textile	No intentional use	250 ppm		
Bis(2,3-dibromoprop yl)phosphate (BIS)	5412-25-9	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing:
Decabromodiphenyl ether (DecaBDE)	1163-19-5	Leather	No intentional use	250 ppm		Flame retardant chemicals are rarely used to meet
		Polymers (R,F,A)*	No intentional use	250 ppm		flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from intentional use that means including but not exclusive the ones mentioned here;
		Textile	No intentional use	250 ppm	GC-MS	
Pentabromodipheny I ether (PentaBDE)	32534-81- 9	Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Tris(1-aziridinyl)pho sphineoxide) (TEPA)	545-55-1	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Tetrabromobisphen ol A(TBBPA)	79-94-7	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
FLAME RETARDANTS CON	TINUED					
		Textile	No intentional use	250 ppm		
Tris(1,3-dichloro- isopropyl)phosphate (TDCP)	13674-87- 8	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	
Polybromobiphenyls (PBB)	59536-65- 1	Leather	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing: Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from
		Polymers (R,F,A)*	No intentional use	250 ppm		
	3296-90-0	Textile	No intentional use	250 ppm	GC-MS	
2,2-bis(bromomethy I)-1,3- propanediol (BBMP)		Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		intentional use that means including but not exclusive the ones mentioned here;
Hexabromocyclodec ane(HBCDD)	3194-55-6	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
	10043-35-	Textile	No intentional use	250 ppm		
Boric acid	3 11113-50- 1	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		



	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
FLAME RETARDANTS CON	TINUED	1		Γ		
		Textile	No intentional use	250 ppm		
Decabromobiphenyl (DecaBB)	13654-09- 6	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Disodium tetraborate, anhydrous	1303-96-4 1330-43-4	Leather	No intentional use	250 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing: Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from
		Polymers (R,F,A)*	No intentional use	250 ppm		
	12008-41- 2	Textile	No intentional use	250 ppm	GC-MS	
Disodium octaborate		Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		intentional use that means including but not exclusive the list below;
Dibromopropylether	21850-44- 2	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Diboron trioxide	1303-86-2	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		



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FLAME RETARDANTS CON	TINUED					
		Textile	No intentional use	250 ppm		
Heptabromodipheny I ether (HeptaBDE)	68928-80- 3	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Dibromobiphenyls (DiBB)	Multiple	Leather	No intentional use	250 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing: Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from intentional use that means including but not exclusive the ones mentioned here;
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	
Monobromodiphenyl ethers (MonoBDEs)	Multiple	Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	
Monobromobiphenyl s (MonoBB)	Multiple	Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	
Hexabromodiphenyl ether (HexaBDE)	36483-60- 0	Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		



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FLAME RETARDANTS CON	ITINUED	1				
		Textile	No intentional use	250 ppm		
Nonabromobiphenyl s (NonaBB)	Multiple	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Nonabromodiphenyl ether (NonaBDE)	63936-56- 1	Leather	No intentional use	250 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing: Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from intentional use that means including but not exclusive the ones mentioned here;
		Polymers (R,F,A)*	No intentional use	250 ppm		
Dahaharan kirebara da		Textile	No intentional use	250 ppm	GC-MS	
Polybromobiphenyls (Polybrominated biphenyls) (PBBs)	59536-65- 1	Leather	No intentional use	250 ppm		
(()		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm		
Octabromobiphenyl s (OctaBB)	Multiple	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
		Textile	No intentional use	250 ppm	GC-MS	
Tetraboron disodium heptaoxide, hydrate	12267-73- 1	Leather	No intentional use	250 ppm		
		Polymers (R,F,A)*	No intentional use	250 ppm		



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FLAME RETARDANTS CON	TINUED					
		Textile	No intentional use	250 ppm		
Tetrabromodiphenyl ether (TetraBDE)	40088-47- 9	Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	250 ppm		Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult
Tribromodiphenylet hers (TriBDEs)	Multiple	Leather	No intentional use	250 ppm	GC-MS	products.
		Polymers (R,F,A)*	No intentional use	250 ppm		They should no longer be used in apparel and footwear. All Halogenated Flame Retardants are banned from intentional use that means including but not exclusive the ones mentioned here;
	13674-84- 5	Textile	No intentional use	250 ppm		
Tris-(2-chloro-1-met hylethyl)phosphate (TCPP)		Leather	No intentional use	250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	250 ppm		
GLYCOLS/ GLYCOLS ETHER	RS					
		Textile	No intentional use	50 ppm		
Ethylene glycol dimethylether	110-71-4	Leather	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	Potential Uses in Apparel and Footwear Textile Processing: In apparel and footwear, glycols have a wide range of uses including as solvents for finishing/ cleaning, printing agents, and dissolving/ diluting fats, oils, and adhesives
		Polymers (R,F,A)*	No intentional use	50 ppm		
2-methoxyethylacetate		Textile	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	
	110-49-6	Leather	No intentional use	50 ppm		(e.g. in degreasing or cleaning operations).
		Polymers (R,F,A)*	No intentional use	50 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
GLYCOLS/ GLYCOLS ETHE	RS CONTINU	JED				
		Textile	No intentional use	50 ppm		
2-ethoxyethanoL	110-80-5	Leather	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	
		Polymers (R,F,A)*	No intentional use	50 ppm		
		Textile	No intentional use	50 ppm		
2-methoxyethanol	109-86-4	Leather	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	Potential Uses in Apparel and Footwear Textile Processing: In apparel and footwear, glycols have a wide range of uses including as solvents for finishing/ cleaning, printing agents, and dissolving/ diluting fats, oils, and adhesives (e.g. in degreasing or cleaning operations).
		Polymers (R,F,A)*	No intentional use	50 ppm		
		Textile	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	
Bis(2-methoxyethyl) -ether	111-96-6	Leather	No intentional use	50 ppm		
		Polymers (R,F,A)*	No intentional use	50 ppm		
		Textile	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	
2-ethoxyethyl acetate	111-15-9	Leather	No intentional use	50 ppm		
		Polymers (R,F,A)*	No intentional use	50 ppm		
		Textile	No intentional use	50 ppm	High-performance liquid chromatography (HPLC),	
2-methoxypropylace tate	70657-70- 4	Leather	No intentional use	1000 ppm		
		Polymers (R,F,A)*	No Limit		LC- MS	



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
GLYCOLS/ GLYCOLS ETHE	RS CONTINU	IED				
		Textile	No intentional use	50 ppm		Potential Uses in Apparel and Footwear Textile Processing:
Triethylene glycol dimethyl ether	112-49-2	Leather	No intentional use	50 ppm	High-performance liquid chromatography (HPLC), LC- MS	In apparel and footwear, glycols have a wide range of uses including as solvents for finishing/ cleaning, printing
		Polymers (R,F,A)*	No intentional use	50 ppm		agents, and dissolving/ diluting fats, oils, and adhesives (e.g. in degreasing or cleaning operations).
HALOGENATED SOLVENTS	\$					
		Textile	No intentional use	5 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile Processing: In apparel and footwear, halogenated solvents are used as finishing/ cleaning and printing agents, for dissolving/ diluting fats, oils and adhesives (e.g. in degreasing or cleaning operations).
Methylene chloride	75-09-2	Leather	No intentional use	5 ppm		
		Polymers (R,F,A)*	No intentional use	5 ppm		
		Textile	No intentional use	5 ppm	GC-MS	
1,2-dichloroethane	107-06-2	Leather	No intentional use	5 ppm		
		Polymers (R,F,A)*	No intentional use	5 ppm		
		Textile	No intentional use	40 ppm	GC-MS	
Trichloroethylene	79-01-6	Leather	No intentional use	40 ppm		
		Polymers (R,F,A)*	No intentional use	40 ppm		



SUBSTANCE	CAS NUMBER		GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
HALOGENATED SOLVENTS		D				
		Textile	No intentional use	5 ppm		
Tetrachloroethylene	127-18-4	Leather	No intentional use	5 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile
		Polymers (R,F,A)*	No intentional use	5 ppm		Processing:
		Textile	No intentional use	5 ppm Dyes 100 ppm		In apparel and footwear, halogenated solvents are used as finishing/ cleaning and printing agents, for dissolving/ diluting fats, oils and adhesives (e.g. in degreasing or
Benzylchloride	100-44-7	Leather	No intentional use	5 ppm Dyes 100 ppm	GC-MS	cleaning operations).
		Polymers (R,F,A)*	No intentional use	5 ppm Dyes 100 ppm		
ORGANOTIN COMPOUNDS	1					
		Textile	No intentional use	20 ppm	Solvent extraction, GC MS, ISO TS 16179	Potential Uses in Apparel and Footwear Textile Processing: Organotins are a class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g. antibacterials), catalysts in plastic and glue production and heat stabilisers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber,
Dibutyltin (DBT)	Multiple	Leather	No intentional use	20 ppm (EXCEPTION 100 ppm for polyurethane based thickeners used at used at <20% loading)		
		Polymers (R,F,A)*	No intentional use	20 ppm		
Mono-, di- and tri- methyltin derivatives		Textile	No intentional use	5 ppm	Solvent extraction, GC MS, ISO TS 16179	
	Multiple	Leather	No intentional use	5 ppm		inks, paints, metallic glitter, polyurethane products and heat transfer material.
		Polymers (R,F,A)*	No intentional use	5 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
ORGANOTIN COMPOUNDS	CONTINUED					
		Textile	No intentional use	5 ppm		
Mono-, di- and tri- octyltin derivatives	Multiple	Leather	No intentional use	5 ppm	Solvent extraction, GC MS, ISO TS 16179	
		Polymers (R,F,A)*	No intentional use	5 ppm		
		Textile	No intentional use	5 ppm		
Mono-, di- and tri- phenyltin derivatives	Multiple	Leather	No intentional use	5 ppm	Solvent extraction, GC MS, ISO TS 16179	Potential Uses in Apparel and Footwear Textile Processing: Organotins are a class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g. antibacterials), catalysts in plastic and glue production and heat stabilisers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.
		Polymers (R,F,A)*	No intentional use	5 ppm		
	Multiple	Textile	No intentional use	5 ppm	Solvent extraction, GC MS, ISO TS 16179	
Mono- and tri- butyltin derivatives		Leather	No intentional use	5 ppm		
		Polymers (R,F,A)*	No intentional use	5 ppm		
		Textile	No intentional use	5 ppm		
Dipropyltin compounds (DPT)	Multiple	Leather	No intentional use	5 ppm	Solvent extraction, GC MS, ISO TS 16179	
		Polymers (R,F,A)*	No intentional use	5 ppm		
	Multiple	Textile	No intentional use	1 ppm	Solvent extraction, GC MS, ISO TS 16179	
Tetraethyltin Compounds (TeET)		Leather	No intentional use	1 ppm		
		Polymers (R,F,A)*	No intentional use	1 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
ORGANOTIN COMPOUNDS	CONTINUED					
		Textile	No intentional use	1 ppm		
Tripropyltin Compounds (TPT)	Multiple	Leather	No intentional use	1 ppm	Solvent extraction, GC MS, ISO TS 16179	
		Polymers (R,F,A)*	No intentional use	1 ppm		
		Textile	No intentional use	1 ppm		Potential Uses in Apparel and Footwear Textile
Tetrabutyltin compounds (TeBT)	Multiple	Leather	No intentional use	1 ppm	Solvent extraction, GC MS, ISO TS 16179	Processing: Organotins are a class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g. antibacterials), catalysts in plastic and glue production and heat stabilisers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.
		Polymers (R,F,A)*	No intentional use	1 ppm		
	Multiple	Textile	No intentional use	1 ppm	Solvent extraction, GC MS, ISO TS 16179	
Tetraoctyltin compounds (TeOT)		Leather	No intentional use	1 ppm		
		Polymers (R,F,A)*	No intentional use	1 ppm		
		Textile	No intentional use	1 ppm	Solvent extraction, GC MS, ISO TS 16179	
Tricyclohexyltin (TCyHT)	Multiple	Leather	No intentional use	1 ppm		
		Polymers (R,F,A)*	No intentional use	1 ppm		
OTHER/MISCELLANEOUS C	HEMICALS	(These are other cl	hemicals/substances	/process with a usage b	ban)	
		Textile	No intentional use	1000 ppm	Acid digestion, ICP	Borate, zinc salt can be used as a flame retardant but also in paints, pigments, and adhesives.
Borate, zinc salt	12767-90-7	Leather	No intentional use	1000 ppm		
		Polymers (R,F,A)*	No intentional use	1000 ppm		



	Ì	· · · · · · · · · · · · · · · · · · ·	GROUP A:		GENERAL TECHNIQUES	
SUBSTANCE	CAS NUMBER	APPLICABILITY	SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
OTHER/MISCELLANEOUS C	HEMICALS	CONTINUED (The	se are other chemical	s/substances/process	with a usage ban)	
		Textile	No intentional use	100 ppm		
Bisphenol A	80-05-7	Leather	No intentional use	100 ppm	Solvent extraction, LC MS/MS	Bisphenol A (BPA) is a precursor chemical used along with other chemicals to create some plastics and resins. It is commonly used to harden plastics.
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	1000 ppm		
Thiourea	62-56-6	Leather	No intentional use	1000 ppm	Solvent extraction, LC MS/MS	Thiourea is used in many formulations to increase the solubility.
		Polymers (R,F,A)*	No intentional use	1000 ppm		
	91-22-5	Textile	No intentional use	1000 ppm	DIN 54231	Contaminant of dispersing agents in disperse dyes.
Quinoline		Leather	No intentional use	1000 ppm		
		Polymers (R,F,A)*	No intentional use	1000 ppm		
		Textile	No intentional use	No use of Sand Blasting		Respirable particles of silica are often generate during the process of sand blasting.
Silica (particles of respirable size)	14464-46-1	Leather	No intentional use	No use of Sand Blasting	Process due diligence, no test method available	
		Polymers (R,F,A)*	No intentional use	No use of Sand Blasting		
		Textile	No intentional use	100 ppm	Solvent extraction, LC MS/MS	AEEA is used a.o. in chelating agents, surfactants and fabric softeners.
AEEA [2-(2-aminoet Textile hylamino)ethanol	111-41-1	Leather	No intentional use	100 ppm		
		Polymers (R,F,A)*	No intentional use	100 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
PERFLUORINATED AND PC	DLYFLUORIN	ATED CHEMICAL	S (PFCs)			
Perfluorooctane sulfonate (PFOS) and related substances		Textile	No intentional use	Sum = 2 ppm	LC-MS	Durable water, oil and stain repellent finishes based on long-chain PFC's are banned from intentional use. There are two methods of manufacture of PFCs referred to as electrofluorination and telomerisation. PFC's made by
	Multiple	Leather	No intentional use	Sum = 2 ppm		the electrofluorination method have by-products associated with them called perfluoroalkyl sulphonates with the most common being the C8 species Perfluorooctane sulphonate (PFOS). The deliberate use of any PFCs made by
		Polymers (R,F,A)*	No intentional use	Sum = 2 ppm		 electrofluorination with a chain length of C6 or above is not permitted. The detection of any PFOS analogue as where the chain length is 6 units or longer will trigger a failure [i.e. PFHS and above]. These types of PFCs are typically used in home textiles. PFC's made by the telomerisation method have by-products associated with them called perfluorocarboxylic acids with the most common being the C8 species perfluorooctanoic acid (PFOA). The deliberate use of any PFCs made by telomerisation with a chain length of C8 or above is restricted. ZeemaN plans to further restrict the use of PFCs in future revisions and details can be found in the candidate list is not permitted. The detection of any PFOA analogue as where the chain length is 8 units or longer will trigger a failure (i.e. PFOA and above). These types of PFCs are typically used in clothing and footwear. Potential Uses in Apparel and Footwear Textile Processing: PFOA and PFOS may be present as unintended by-products in long-chain commercial water, oil and stain repellent agents. PFOA also may be in used in the production for polymers like polytetrafluoroethylene (PTFE).
Perfluorooctanoic acid (PFOA) and related substances	Multiple	Textile	No intentional use	PFOA = 25 ppb PFOA- related substances = 1000 ppb	PFC's main products ass acids with perfluoroocta PFC's made above is re- use of PFCs in the candic PFOA anal- longer will tr types of PFC Potentia PFOA and products in repellent	
		Leather	No intentional use	PFOA = 25 ppb PFOA- related substances = 1000 ppb		
		Polymers (R,F,A)*	No intentional use	PFOA = 25 ppb PFOA- related substances = 1000 ppb		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
PHTHALATES - INCLUDING	ALL OTHER	ESTERS OF ORT	O-PHTHALATIC ACI)		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Di-n-octyl phthalate (DNOP) ⁵	117-84-0	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		Potential Uses in Apparel and Footwear Textile
Bis(2-methoxyethyl) phthalate (DMEP) ⁵	117-82-8	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	Processing:
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		Esters of ortho-phthalic acid (phthalates) are a class of organic compounds commonly added to plastics to increase flexibility. They sometimes are used to facilitate moulding of plastic by decreasing its melting temperature. Phthalates can be found in: - Flexible plastic components (e.g. PVC) - Print pastes - Adhesives - Plastic buttons
	26761-40- 0	Textile	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
Di-iso-decyl phthalate (DIDP) ⁵		Leather	No intentional use	Sum of substances ⁵ = 250 ppm		
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Di(ethylhexyl) phthalate (DEHP) ⁵	117-81-7	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	- Plastic sleevings - Polymeric coatings
()		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Di-isononyl phthalate (DINP) ⁵	28553-12- 0	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
PHTHALATES - INCLUDING	ALL OTHER	ESTERS OF ORT	O-PHTHALATIC ACI	CONTINUED		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Di-n-hexyl phthalate (DnHP) ⁵	84-75-3	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		Potential Uses in Apparel and Footwear Textile
Butyl benzyl phthalate (BBP) ⁵	85-68-7	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	Processing:
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		Esters of ortho-phthalic acid (phthalates) are a class of organic compounds commonly added to plastics to increase flexibility. They sometimes are used to facilitate moulding of plastic by decreasing its melting temperature. Phthalates can be found in: - Flexible plastic components (e.g. PVC) - Print pastes
	84-74-2	Textile	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
Dibutyl phthalate (DBP) ⁵		Leather	No intentional use	Sum of substances ⁵ = 250 ppm		
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		- Adhesives - Plastic buttons - Plastic sleevings
Dinonyl phthalate (DNP) ⁵	84-76-4	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	- Polymeric coatings
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Diethyl phthalate (DEP) ⁵	84-66-2	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
PHTHALATES - INCLUDING	ALL OTHER	ESTERS OF ORT	O-PHTHALATIC ACII	D CONTINUED		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
Di-n-propyl phthalate (DPRP) ⁵	131-16-8	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		Potential Uses in Apparel and Footwear Textile
Di-cyclohexyl phthalate (DCHP) ⁵	84-61-7	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	Processing:
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		Esters of ortho-phthalic acid (phthalates) are a class of organic compounds commonly added to plastics to increase flexibility.
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		They sometimes are used to facilitate moulding of plastic
Di-isobutyl phthalate (DIBP) ⁵	84-69-5	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	by decreasing its melting temperature. Phthalates can be found in:
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		- Flexible plastic components (e.g. PVC) - Print pastes
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		- Adhesives - Plastic buttons - Plastic sleevings
Di-iso-octyl phthalate(DIOP) ⁵	27554-26-3	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	- Polymeric coatings
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm		
1,2-benzenedicarboxylic acid, di-C7-11 branched and.	68515-42-4 68515-50-4	Leather	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS	
linearalkyl esters (DHNUP) ⁵		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION					
PHTHALATES - INCLUDING	PHTHALATES - INCLUDING ALL OTHER ESTERS OF ORTO-PHTHALATIC ACID CONTINUED										
1,2-benzenedicarboxylic		Textile	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS						
acid, di-C6-8 branched and linearalkyl esters , C7-rich	71888-89-6 84777-06-0	Leather	No intentional use	Sum of substances ⁵ = 250 ppm		Potential Uses in Apparel and Footwear Textile Processing:					
(DIHP) ⁵		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm		Esters of ortho-phthalic acid (phthalates) are a class of organic compounds commonly added to plastics to increase flexibility. They sometimes are used to facilitate moulding of plastic by decreasing its melting temperature. Phthalates can be found in: - Flexible plastic components (e.g. PVC) - Print pastes - Adhesives - Plastic buttons - Plastic sleevings - Polymeric coatings					
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS						
Diisopentylphthalates ⁵	605-50-5	Leather	No intentional use	Sum of substances ⁵ = 250 ppm							
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm							
		Textile	No intentional use	Sum of substances ⁵ = 250 ppm	GC-MS						
Di-n-pentylphthalates ⁵	131-18-0	Leather	No intentional use	Sum of substances ⁵ = 250 ppm							
		Polymers (R,F,A)*	No intentional use	Sum of substances ⁵ = 250 ppm							



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
POLYCYCLIC AROMATIC H	YDROCARB	ONS (PAHs)				
		Textile	No intentional use	20 ppm		
Benzo[a]pyrene	50-32-8	Leather	No intentional use	20 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	20 ppm		
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Pyrene ^{3,4}	129-00-0	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile
		Polymers (R,F,A)*	No Limit			Processing: Oil containing PAHs are added to rubber and plastics as a
		Textile	No intentional use	Sum of substances ³ = 200 ppm		softener or extender and may be found in rubber, plastics, lacquers, and coatings.
Benzo(ghi)perylene ^{3,4}	191-24-2	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	Within the footwear producing industry, PAHs are often found in the outsoles of footwear and in printing pastes for screen prints.
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		PAHs can be present as impurities in carbon black dyestuffs.
Benzo[j]fluoranthene ^{3,4}	205-82-3	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Anthracene ^{3,4}	120-12-7	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
POLYCYCLIC AROMATIC H	YDROCARB	ONS (PAHs) CON	TINUED			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Indeno[1,2,3-cd]pyrene ^{3,4}	193-39-5	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Benzo[e]pyrene ^{3,4}	192-97-2	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile
		Polymers (R,F,A)*	No Limit			Processing: Oil containing PAHs are added to rubber and plastics as a
		Textile	No intentional use	Sum of substances ³ = 200 ppm		softener or extender and may be found in rubber, plastics, lacquers, and coatings.
Benzo[b]fluoranthene ^{3,4}	205-99-2	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	Within the footwear producing industry, PAHs are often found in the outsoles of footwear and in printing pastes for screen prints.
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		PAHs can be present as impurities in carbon black dyestuffs.
Benzo[k]fluoranthene ^{3,4}	207-08-9	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Fluoranthene ^{3,4}	206-44-0	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
POLYCYCLIC AROMATIC H	YDROCARB	ONS (PAHs) CON1	TINUED			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Acenaphthylene ^{3,4}	208-96-8	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm	_	
Dibenz[a,h]anthracene ^{3,4}	53-70-3	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	Potential Uses in Apparel and Footwear Textile
		Polymers (R,F,A)*	No Limit			Processing: Oil containing PAHs are added to rubber and plastics as a softener or extender and may be found in rubber, plastics, lacquers, and coatings. Within the footwear producing industry, PAHs are often found in the outsoles of footwear and in printing pastes for screen prints.
		Textile	No intentional use	Sum of substances ³ = 200 ppm	GC-MS	
Chrysene ^{3,4}	218-01-9	Leather	No intentional use	Sum of substances ⁴ = 200 ppm		
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		PAHs can be present as impurities in carbon black dyestuffs.
Phenanthrene ^{3,4}	85-01-8	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			
		Textile	No intentional use	Sum of substances ³ = 200 ppm		
Acenaphthene ^{3,4}	83-32-9	Leather	No intentional use	Sum of substances ⁴ = 200 ppm	GC-MS	
		Polymers (R,F,A)*	No Limit			



SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION				
POLYCYCLIC AROMATIC HY	POLYCYCLIC AROMATIC HYDROCARBONS (PAHs) CONTINUED									
		Textile	No intentional use	Sum of substances ³ = 200 ppm	GC-MS					
Fluorene ^{3,4} 86-73-7	86-73-7	Leather	No intentional use	Sum of substances ⁴ = 200 ppm		Detertici li leccin Annoval co d Casture e Tautila				
		Polymers (R,F,A)*	No Limit			Potential Uses in Apparel and Footwear Textile Processing: Oil containing PAHs are added to rubber and plastics as a softener or extender and may be found in rubber, plastics, lacquers, and coatings. Within the footwear producing industry, PAHs are often found in the outsoles of footwear and in printing pastes for screen prints. PAHs can be present as impurities in carbon black dyestuffs.				
		Textile	No intentional use	Sum of substances ³ = 200 ppm	GC-MS					
Naphthalene ³	91-20-3	Leather	No intentional use	300 ppm						
		Polymers (R,F,A)*	No Limit							
		Textile	No intentional use	Sum of substances ³ = 200 ppm	GC-MS					
Benzo(a)anthracene ^{3,4}	56-55-3	Leather	No intentional use	Sum of substances ⁴ = 200 ppm						
		Polymers (R,F,A)*	No Limit							



MRSL version 2.0 Chapter		luary 2022)				
SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
TOTAL HEAVY METALS						
		Textile	No intentional use	50 ppm	Inductively coupled plasma-	
Arsenic (As)	7440-38-2	Leather	No intentional use	50 ppm	optical emission spectrometry (ICP-OES), atomic absorption	
		Polymers (R,F,A)*	No intentional use	50 ppm	spectroscopy (AAS)	Potential Uses in Apparel and Footwear Textile Processing:
		Textile	No intentional use	20 ppm (50 ppm for pigments)	Inductively coupled plasma-	Listed metals are banned from intentional use in textile manufacturing/ finishing unless stated differently.
Cadmium (Cd)	7440-43-9	Leather	No intentional use	20 ppm (50 ppm for pigments)	optical emission spectrometry (ICP-OES), atomic absorption spectroscopy (AAS)	Additionally, residual traces of zinc, iron, and manganese in colourants are expected to comply with the Ecological
		Polymers (R,F,A)*	No intentional use	20 ppm (50 ppm for pigments)		and Toxicological Association of Dyes and Organic Pigments Manufacturers (ETAD) concentration limits (http://www.etad.com/).
		Textile	No intentional use	4 ppm (25 ppm pigments)	Inductively coupled plasma- optical emission spectrometry (ICP-OES), atomic absorption spectroscopy (AAS)	The total heavy metal limits do not apply to products
Mercury (Hg	7439-97-6	Leather	No intentional use	4 ppm (25 ppm pigments)		containing a listed metal as an inherent compositional part (e.g. metal-complex colorants, the double salts of certain cationic colourants or extenders like barium sulfate). In these cases, the extractable content of the
		Polymers (R,F,A)*	No intentional use	4 ppm (25 ppm pigments)		
		Textile	No intentional use	100 ppm	Inductively coupled plasma- optical emission	corresponding metal has to be considered.
Lead (Pb)	7439-92-1	Leather	No intentional use	100 ppm	spectrometry (ICP-OES), atomic absorption	Alternatively, the total content will be communicated to the customers, who will determine whether their final product will comply with the corresponding RSL(s) requirements. Although typically associated with leather tanning,
		Polymers (R,F,A)*	No intentional use	100 ppm	spectroscopy (AAS)	
		Textile	No intentional use	10 ppm	Inductively coupled plasma- optical emission spectrometry (ICP-OES), atomic absorption	chromium VI also may be used in the dyeing of wool (after the chroming process).
Chromium (VI)	18540-29- 9	Leather	No intentional use	10 ppm		
		Polymers (R,F,A)*	No intentional use	10 ppm	spectroscopy (AAS)	



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
TOTAL HEAVY METALS CO	DNTINUED					
		Textile	No intentional use	Dyes 50 Pigments 250 ppm		
Antimony	7440-36-0	Leather	No intentional use	Dyes 50 Pigments 250 ppm	Acid digestion, ICP	
		Polymers (R,F,A)*	No intentional use	Dyes 50 Pigments 250 ppm		Potential Uses in Apparel and Footwear Textile
		Textile	No intentional use	Dyes and Pigments 100 ppm		Processing:
Chromium	7440-47-3	Leather	No intentional use	Dyes and Pigments 100 ppm	Acid digestion, ICP	 Listed metals are banned from intentional use in textile manufacturing/ finishing unless stated differently. Additionally, residual traces of zinc, iron, and manganese in colourants are expected to comply with the Ecological and Toxicological Association of Dyes and Organic Pigments Manufacturers (ETAD) concentration limits (http://www.etad.com/). The total heavy metal limits do not apply to products containing a listed metal as an inherent compositional part (e.g. metal-complex colorants, the double salts of certain cationic colourants or extenders like barium sulfate). In these cases, the extractable content of the corresponding metal has to be considered. Alternatively, the total content will be communicated to the
		Polymers (R,F,A)*	No intentional use	Dyes and Pigments 100 ppm		
		Textile	No intentional use	Dyes and Pigments 100 ppm	Acid digestion, ICP	
Barium	7440-39-3	Leather	No intentional use	Dyes and Pigments 100 ppm		
		Polymers (R,F,A)*	No intentional use	Dyes and Pigments 100 ppm		
		Textile	No intentional use	Dyes 20 Pigments 100 ppm		
Selenium	7782-49-2	Leather	No intentional use	Dyes 20 Pigments 100 ppm	Acid digestion, ICP	
		Polymers (R,F,A)*	No intentional use	Dyes 20 Pigments 100 ppm		customers, who will determine whether their final product will comply with the corresponding RSL(s) requirements.
		Textile	No intentional use	Dyes 250 ppm		
Tin	7440-31-5	Leather	No intentional use	Dyes 250 ppm	Acid digestion, ICP	
		Polymers (R,F,A)*	No intentional use	Dyes 250 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
TOTAL HEAVY METALS CO	ONTINUED					
		Textile	No intentional use	Dyes 250 ppm		
Nickel	7440-02-0	Leather	No intentional use	Dyes 250 ppm	Acid digestion, ICP	Potential Uses in Apparel and Footwear Textile Processing:
		Polymers (R,F,A)*	No intentional use	Dyes 250 ppm		Listed metals are banned from intentional use in textile
Copper		Textile	No intentional use	Dyes 250 ppm	Acid digestion, ICP	 manufacturing/ finishing unless stated differently. Additionally, residual traces of zinc, iron, and manganese in colourants are expected to comply with the Ecological and Toxicological Association of Dyes and Organic Pigments Manufacturers (ETAD) concentration limits (http://www.etad.com/). The total heavy metal limits do not apply to products containing a listed metal as an inherent compositional part (e.g. metal-complex colorants, the double salts of certain
	7440-50-8	Leather	No intentional use	Dyes 250 ppm		
		Polymers (R,F,A)*	No intentional use	Dyes 250 ppm		
		Textile	No intentional use	Dyes 500 ppm		
Cobalt	7440-48-4	Leather	No intentional use	Dyes 500 ppm	Acid digestion, ICP	cationic colourants or extenders like barium sulfate).
		Polymers (R,F,A)*	No intentional use	Dyes 500 ppm		In these cases, the extractable content of the corresponding metal has to be considered.
		Textile	No intentional use	Dyes 100 ppm		Alternatively, the total content will be communicated to the customers, who will determine whether their final product
Silver	7440-22-4	Leather	No intentional use	Dyes 100 ppm	Acid digestion, ICP	will comply with the corresponding RSL(s) requirements.
		Polymers (R,F,A)*	No intentional use	Dyes 100 ppm		



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION	
UV ABSORBERS							
		Textile	No intentional use	1000 ppm			
2-(2H-benzotriazol- 2-yl)-4- (tert- butyl)-6-(sec- butyl) phenol (UV-350)	36437-37- 3	Leather	No intentional use	1000 ppm	Solvent extraction, LC MS/MS, GC MS		
		Polymers (R,F,A)*	No intentional use	1000 ppm			
	3846-71-7	Textile	No intentional use	1000 ppm		Potential Uses in Apparel and Footwear Textile Processing: These are frequently used in formulations to be stable to the influence of light and UV	
2-benzotriazol-2-yl- 4,6-di-tert- butylphenol (UV-320)		Leather	No intentional use	1000 ppm	Solvent extraction, LC MS/MS, GC MS		
		Polymers (R,F,A)*	No intentional use	1000 ppm			
	3864-99-1	Textile	No intentional use	1000 ppm	Solvent extraction, LC MS/MS, GC MS		
2,4-Di-tert-butyl-6-(5 - chlorobenzotriazole -2-yl)		Leather	No intentional use	1000 ppm			
phenol (UV-327)		Polymers (R,F,A)*	No intentional use	1000 ppm			
2-(2H-benzotriazol- 2-yl)-4,6- ditertpentyl phenol (UV-328)	25973-55- 1	Textile	No intentional use	1000 ppm			
		Leather	No intentional use	1000 ppm	Solvent extraction, LC MS/MS, GC MS		
		Polymers (R,F,A)*	No intentional use	1000 ppm			



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SUBSTANCE	CAS NUMBER	APPLICABILITY	GROUP A: SUPPLIER GUIDANCE	GROUP B: FORMULATION LIMIT	GENERAL TECHNIQUES FOR ANALYSING CHEMICALS	RELEVANCE OF THE RESTRICTION
VOLATILE ORGANIC COMPO	OUNDS (VO	C)				
		Textile	No intentional use	50 ppm		
Benzene	71-43-2	Leather	No intentional use	50 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	50 ppm		
		Textile	No intentional use	500 ppm		
o-cresol	95-48-7	Leather	No intentional use	500 ppm	GC-MS	Potential Lless in Apparel and Eastwaar Tavtila
		Polymers (R,F,A)*	No intentional use	500 ppm		Potential Uses in Apparel and Footwear Textile Processing: These Volatile Organic Compounds (VOC) should not be used in textile auxiliary chemical preparations. They are associated with solvent-based processes like
	106-44-5	Textile	No intentional use	500 ppm	GC-MS	
p-cresol		Leather	No intentional use	500 ppm		
		Polymers (R,F,A)*	No intentional use	500 ppm		solvent-based polyurethane coatings and glues/ adhesives.
		Textile	No intentional use	500 ppm		They should not be used for any kind of facility cleaning or spot cleaning.
Xylene	1330-20-7	Leather	No intentional use	500 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	500 ppm		
		Textile	No intentional use	500 ppm		
m-cresol	108-39-4	Leather	No intentional use	500 ppm	GC-MS	
		Polymers (R,F,A)*	No intentional use	500 ppm		
FOOTNOTES:						
(R,F,A)* refers to Rubber, Foams						
Sum of substances ^{1,2,3,4,5} means	s the limit refe	ers to the sum of all t	the marked substances	within the same number		



SUBSTANCE	CAS NUMBER	INTENT AND POTENTIAL USE
(FREE) ANILINE		
(Free) Aniline	62-53-3	High levels of free aniline can be encountered in some indigo dye formulations. In the next version of the Zeeman MRSL it is intended to place restrictions on the maximum permitted levels of free aniline in indigo dye formulations. Studies on levels of free aniline in currently available liquid and powder formulations and determination of safe levels of aniline for workers are required to determine appropriate levels. Used for indigo and to manufacture AZO Dyes (especially the leather dyes).
ADCA		
Diazene-1,2-dicarbo xamide [C,C`-azodi(formamide), ADCA]	123-77-3	It is intended to restrict ADCA In the next version of the Zeeman MRSL. Additionally, a wider appraisal of foaming/blowing agents and vulcanisation accelerators will be conducted and further chemicals may be included at that time. ADCA is used as a foaming/ blowing agent for rubber applications.
CYCLIC SILOXANES		
D5	541-02-6	
D6	540-97-6	These silicones are known contaminants in silicone formulation, the industry is currently reviewing the impact on silicone polymers. Zeeman will assess restrictions for the next update.
D4 556-6		



SUBSTANCE	CAS NUMBER	INTENT AND POTENTIAL USE
DIMETHYLFUMARATE		
Dimethylfumarate (DMFu)	624-49-7	DMFu must not be deliberately used in any formulations. It is intended to publish details of a universally agreed, robust test method and maximum allowable limit in version 3 of the MRSL. It should be noted that DMFu remains illegal in articles placed on the EU market above 0.1 ppm so testing for DMfu in formulations using methods currently recommended by laboratories is strongly advised, with any detections resulting in an investigation into deliberate use at all stages in the supply chain.
DYES - CARCINOGENIC OR EQUIVALENT CON	NCERN	
C.I. Basic Green 4 leuco base	129-73-7	Research needs to be conducted on alternative green dyes or green recipe formulations to establish if this can be restricted without affecting product/ colour choices. Application using techniques such as gel-dyeing are unlikely to be restricted. Used as green dye
FLAME RETARDANTS		
Trixylyl phosphate (TXP)	25155-23-1	
Tri-o-cresyl phosphate	78-30-8	Certain phosphate flame retardants will be assessed for restrictions for the next Zeeman MRSL Update. Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products.
Trimethyl phosphate	512-56-1	
FORMALDEHYDE		
Formaldehyde	50-00-0	The deliberate use of formaldehyde or inclusion of formaldehyde in formulations is not permitted. In Version 3 of the Zeeman MRSL it is intended to place restrictions on the maximum permitted levels of formaldehyde in formulations. The use, presence and generation of formaldehyde is a complex subject and studies are required to determine appropriate levels. Formaldehyde has many uses in printing, interlinings, stiffeners, etc.



SUBSTANCE	STANCE CAS INTENT AND POTENTIAL USE						
PERFLUORINATED AND POLYFLUORINATED		(PFCs)					
		f the Zeeman MRSL. In Version 3 of the Zeeman MR ler EU law, such as protective articles where the high			nes based on		
In signaling this forthcoming restriction it is e	expected that v	vet processors prepare and plan to take no new d MRSL Version 3.	eliveries of PFC	-containing formulations after the publicati	on of Zeeman		
		pellent, stain repellent and in certain cases to improve PFC's that are already restricted in version 2 and thos					
Substance	Cas. Number	Substance	Cas. Number		Cas. Number		
Perluorohexane sulfonic acid / Perfluorohexane sulfonate (PFHxS)	355-46-4 432-50-7	Fluorotelomer alcohols (FTOHs) F (CF2) nCH2CH2OH	Several	Perfluorooctanoic acid (PFOA)	335-67-1		
Perfluoroalkylsulfonates F (CF2) nSO3	Several	Fluorotelomer Olefins (FTOs)	Several	Perfluoroheptanoic acid (PFHpA)	375-85-9		
Perfluorooctane sulfonic acid / Perfluorooctane sulfonate (PFOS)	1763-23-1	6:2 FTOH, Perfluorohexylethanol	647-42-7	Heptacosafluorotetradecanoic acid	376-06-7		
PFSA Chemicals	Several	Perfluorohexylethene	25291-17-2	Perfluorohexanoic acid (PFHxA)	307-24-4		
Perfluoroalkylsulfonamido ethanols F (CF2)nSO2N ® CH2CH2OH2 -CH3, - CH2CH3]	Several	Fluorotelomer (Meth) Acrylates	Several	Perfluorononanoic acid (PFNA)	375-95-1		
Perfluoroalkylsulfonamides F (CF2) nSO2NH2	Several	Perfluorohexylethyl acrylate or methacrylate Perfluorocarboxylic acid and salts PFCA)	Several	8:2 FTOH, Perfluorooctyl ethanol	678-39-7		
Perfluoroalkylsulfonamidoethy (meth) acrylates F (CF2) nSO2N ® CH2CH2OC (O) CH (R) =CH2 - CH3, -CH2CH3]	Several	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1	Heptadecafluoro-1-iodooctane	507-63-1		
PFBS Chemicals	Several	Henicosafluoroundecanoic acid	2058-94-8	PFOA-related substances	Several		
Perfluorobutane sulfonic acid / Perfluorobutanesulfonates (PFBS) F (CF2) 4SO3	375-73-5 29420-43-3	Nonadecafluorodecanoic acid (PFDA) and its sodium and ammonium salts	335-76-2 or Several	1H,1H,2H,2H-Perfluorodecyliodide	2043-53-0		
Perfluorobutanesulfonamidoethyl (meth) acrylates F(CF2) 4SO2N ® CH2CH2OC (O) CH (R) =CH2 [R = H, -CH3, -CH2CH3	Several	Tricosafluorododecanoic acid	307-55-1	Perfluorooctylethene	21652-58-4		
Perfluorobutanesulfonamidoethanols F (CF2) 4SO2N (R)CH2CH2OH2 [R = H, -CH3, -CH2CH3]	Several	Pentacosafluorotridecanoic acid	72629-94-8	Perfluorooctylethyl acrylate or methacrylate	Several		
Perfluorobutanesulfonamide F (CF2) 4SO2NH2	Several	Perfluorobutanoic acid (PFBA)	375-22-4				



SUBSTANCE	CAS NUMBER	INTENT AND POTENTIAL USE
PHENOL		
Phenol	108-95-2	Zeeman is looking for safe limits for phenol as a contaminant in textile chemical formulations. Phenol is not deliberately used in textiles or footwear but trace amounts of phenol can be found in many chemical formulations.
SOLVENTS		
2-methoxypropanol	1589-47-5	In Varsian 2 of the Zeeman MDSL it is intended to place restrictions on cortain solvents with cortain apositic becardous proportion
Toluene	108-88-3	In Version 3 of the Zeeman MRSL it is intended to place restrictions on certain solvents with certain specific hazardous properties (e.g. CMR's). The restrictions are likely to apply to the inclusion of such solvents in formulations for use by wet processors and product assembly factories - and deliberate use of neat solvents in those facilities. Studies on usage patterns, exposure controls,
Methanol	67-56-1	safer alternatives and the potential effects of restrictions are necessary before restrictions can be proposed. Any potential Zeeman MRSL limits will need to be established collaboratively with groups who are working in parallel to study solvents in relation to workplace safety, air emissions, RSL compliance and downstream concerns.
Ethylbenzene	100-41-4	There are many uses for solvents from adhesives, coated textiles, prints, etc.
2-(2-methoxyethoxy)-ethanol	111-77-3	
N-Methyl-2-Pyrrolid one; 1-methyl-2-pyrr olidone (NMP)	872-50-4	With the exception of textile and leather coating processes, where no viable alternative solvent is currently available, the
Dimethyl formamide; N,N- dimethylformamide (DMFa)	68-12-2	deliberate use of NMP, DMAC and DMFa should be avoided and their presence in all formulations carefully monitored to ensure compliance with product RSLs and the EU regulation for CMR chemicals, 2018/1513. It is intended to publish limits for maximum allowable limits in Version 3 of the Zeeman MRSL.
N,N- dimethylacetamide (DMAC)	127-19-5	There are many uses for solvents from adhesives, coated textiles, prints, etc.
TOTAL HEAVY METALS		
Metals (Non -dye /pigment)	Multiple	In Version 3 of the Zeeman MRSL it is intended to place restrictions on the maximum permitted levels of certain metals in (non- dye/pigment) formulations. Studies on usage patterns of metal containing chemicals and formulations and the potential effect of restrictions are required to determine appropriate levels and any possible derogations. Besides in dyes and pigments, metals are used as raw material for trims and other components.



Archived Substances version 2.0 Chapter 3 (version February 2022)

SUBSTANCE	CAS NUMBER	POTENTIAL USES IN APPAREL AND FOOTWEAR TEXTILE PROCESSING			
DYES-CARCINOGENIC OR EQUIVALENT CONC	CERN				
C I Solvent yellow 2	60-11-7				
D&C Red No. 19	81-88-9	Most of these substances are regulated and should no longer be used for the dyeing of textiles.			
C.I. Solvent yellow 14	842-07-9				
OTHER /MISCELEANOUS CHEMICALS					
Auramine hydrochloride	2465-27-2	Dye			
SOLVENT	·				
Bis(chloromethyl) ether	542-88-1	In the past, it was used to make several types of polymers, resins, and textiles, but its use is now highly restricted.			



Appendix version 2.0 (version February 2022)

C.I. NAME	C.I. No.	C.I. NAME	C.I. No.	C.I. NAME	C.I. No.		
DYES THAT POTENTIALLY LIBERATE THE RESTRICTED AZO-AMINE							
C.I. Name: Direct Red 46	C.I.No. 23050	C.I. Name: Direct Red 61	C.I.No. 23040	C.I. Name: Solvent Yellow 12	C.I.No. 11860		
C.I. Name: Direct Brown 25	C.I.No. 36030	C.I. Name: Direct Brown 95	C.I.No. 30145	C.I. Name: Acid Red 265	C.I.No. 18129		
C.I. Name: Direct Brown 74	C.I.No. 36300	C.I. Name: Direct Brown 54	C.I.No. 31735	C.I. Name: Solvent Orange 13	C.I.No. 26075		
C.I. Name: Direct Red 88	C.I.No. 22360	C.I. Name: Direct Brown 154	C.I.No. 30120	C.I. Name: Acid Red 115	C.I.No. 27200		
C.I. Name: Direct Brown 27	C.I.No. 31725	C.I. Name: Acid Black 94	C.I.No. 30336	C.I. Name: Solvent Red 2	C.I.No. 12005		
C.I. Name: Direct Green 8	C.I.No. 30315	C.I. Name: Direct Green 15	C.I.No. 30315	C.I. Name: Solvent Red 26	C.I.No. 26120		
C.I. Name: Direct Green 6	C.I.No. 30295	C.I. Name: Direct Brown 1	C.I.No. 30045	C.I. Name: Solvent Orange 2	C.I.No. 12100		
C.I. Name: Direct Green 1	C.I.No. 30280	C.I. Name: Acid Red 85	C.I.No. 22245	C.I. Name: Solvent Yellow 3 monohydrochloride	C.I.No. 37210		
C.I. Name: Direct Red 37	C.I.No. 22240	C.I. Name: Direct Brown 59	C.I.No. 22345	C.I. Name: Food Yellow 11	C.I.No. 11390		
C.I. Name: Direct Brown 6	C.I.No. 30140	C.I. Name: Direct Blue 6	C.I.No. 22610	C.I. Name: Solvent Yellow 6	C.I.No. 11390		
C.I. Name: Direct Brown 1:2	C.I.No. 30110	C.I. Name: Direct Red 1	C.I.No. 22310	C.I. Name: Solvent Yellow 3	C.I.No. 11160		
C.I. Name: Mordant Red 57	C.I.No. 22310	C.I. Name: Direct Black 4	C.I.No. 30245	C.I. Name: Solvent Red 24	C.I.No. 26105		
C.I. Name: Direct Brown 2	C.I.No. 22311	C.I. Name: Direct Brown 31	C.I.No. 35660	C.I. Name: Azoic Diazo Component 4			
C.I. Name: Acid Orange 45	C.I.No. 22195	C.I. Name: Direct Orange 8		C.I. Name: Direct Red 119	C.I.No. 19590		
C.I. Name: Direct Blue 2	C.I.No. 22590	C.I. Name: Direct Red 10	C.I.No. 22145	C.I. Name: Acid Red 148	C.I.No. 26665		
C.I. Name: Direct Red 44	C.I.No. 22500	C.I. Name: Direct Black 38	C.I.No. 30235	C.I. Name: Acid Red 24	C.I.No. 16140		
C.I. Name: Direct Red 13	C.I.No. 22155	C.I. Name: Direct Red 28	C.I.No. 22120	C.I. Name: Disperse Red 220	C.I.No. 12476		
C.I. Name: Direct Orange 1		C.I. Name: Direct Brown 24	C.I.No. 31700	C.I. Name: Basic Brown 4, tannic acid salt			
C.I. Name: Direct Red 52	C.I.No. 22290	C.I. Name: Direct Orange 25	C.I.No. 22135	C.I. Name: Basic Brown 4	C.I.No. 21010		



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C.I. NAME	C.I. No.	C.I. NAME	C.I. No.	C.I. NAME	C.I. No.			
DYES THAT POTENTIALLY LIBE	DYES THAT POTENTIALLY LIBERATE THE RESTRICTED AZO-AMINE							
C.I. Name: Direct Yellow 24	C.I.No. 22010	C.I. Name: Direct Yellow 1	C.I.No. 22250	C.I. Name: Solvent Orange 13	C.I.No. 26075			
C.I. Name: Direct Violet 22	C.I.No. 22480	C.I. Name: Direct Red 17	C.I.No. 22150	C.I. Name: Acid Red 115	C.I.No. 27200			
C.I. Name: Direct Red 73	C.I.No. 29180	C.I. Name: Acid Red 35	C.I.No. 18065	C.I. Name: Solvent Red 24	C.I.No. 26105			
C.I. Name: Direct Red 62	C.I.No. 29175	C.I. Name:	C.I.No. 11325	C.I. Name: Acid Black 28	C.I.No. 20500			
C.I. Name:	C.I.No. 11280	C.I. Name: Acid Red 148	C.I.No. 26665	C.I. Name: Direct Blue 160				
C.I. Name: Direct Blue 1,2Ba salt		C.I. Name: Direct Black 114		C.I. Name: Solvent Red 1	C.I.No. 12150			
C.I. Name: Direct Black 91	C.I.No. 30400	C.I. Name: Direct Dye	C.I.No. 24230	C.I. Name: Acid Red 128	C.I.No. 24125			
C.I. Name: Direct Blue 35	C.I.No. 24145	C.I. Name: Direct Blue 151	C.I.No. 24175	C.I. Name: Direct Blue 10	C.I.No. 24340			
C.I. Name: Direct Blue 1 free acid		C.I. Name: Direct Blue 168	C.I.No. 24185	C.I. Name: Direct Red 7	C.I.No. 24100			
C.I. Name: Direct Blue 1	C.I.No. 24410	C.I. Name: Direct Blue 22	C.I.No. 24280	C.I. Name: Direct Blue 15	C.I.No. 24400			
C.I. Name: Direct Blue 8	C.I.No. 24140	C.I. Name: Direct Blue 150	C.I.No. 35110	C.I. Name: Solvent Yellow 107	C.I.No. 21140			
C.I. Name: Direct Black 154	C.I.No. 303865	C.I. Name: Direct Orange 6	C.I.No. 23375	C.I. Name: Direct Red 67	C.I.No. 23505			
C.I. Name: Direct Brown 52	C.I.No. 31885	C.I. Name: Acid Red 114	C.I.No. 23635	C.I. Name: Direct Blue 295	C.I.No. 23820			
C.I. Name: Direct Blue 21	C.I.No. 23710	C.I. Name: Direct Orange 30	C.I.No. 23665	C.I. Name: Direct Orange 31	C.I.No. 23655			
C.I. Name: Direct Orange 10	C.I.No. 23370	C.I. Name: Direct Red 39	C.I.No. 23630	C.I. Name: Direct Blue 3	C.I.No. 23705			
C.I. Name: Direct Blue 25	C.I.No. 23790	C.I. Name: Direct Red 2	C.I.No. 23500	C.I. Name: Direct Blue 53	C.I.No. 23860			
C.I. Name: Direct Blue 14	C.I.No. 23850	C.I. Name: Direct Green 85		C.I. Name: Direct Brown 222				
C.I. Name: Direct Blue 60	C.I.No. 23810	C.I. Name: Direct Black 30	C.I.No. 23675	C.I. Name: Direct Violet 28	C.I.No. 23685			
C.I. Name: Solvent Red 17	C.I.No. 12155	C.I. Name: Direct Blue 163		C.I. Name: Food Red 6 Free acid	C.I.No. 16155			



Appendix version 2.0 (version February 2022)

C.I. NAME	C.I. No.	C.I. NAME	C.I. No.	C.I. NAME	C.I. No.			
DYES THAT POTENTIALLY LIBE	DYES THAT POTENTIALLY LIBERATE THE RESTRICTED AZO-AMINE							
C.I. Name: Basic Brown 2	C.I.No. 21030	C.I. Name: Disperse Red 151	C.I.No. 26130	C.I. Name: Solvent Red 19	C.I.No. 26050			
C.I. Name: Disperse Yellow 7	C.I.No. 26090	C.I. Name: Disperse Yellow 23	C.I.No. 26070	C.I. Name: Solvent Red 31	C.I.No. 27306			
C.I. Name: Solvent Red 30	C.I.No. 27291	C.I. Name: Acid Red 150	C.I.No. 27190	C.I. Name: Acid Red 73				
C.I. Name: Solvent Red 69	C.I.No. 27290	C.I. Name: Solvent Red 23	C.I.No. 26100	C.I. Name: Solvent Orange 14	C.I.No. 26020			
C.I. Name: Basic Red 76	C.I.No. 12245	C.I. Name: Direct Red 24		C.I. Name: Acid Violet 12	C.I.No. 18075			
C.I. Name: Acid Red 264	C.I.No. 18133	C.I. Name: Direct Red 123	C.I.No. 17820	C.I. Name: Direct Red 24	C.I.No. 29185			
C.I. Name: Acid Red 107	C.I.No. 18025	C.I. Name: Acid Red 5	C.I.No. 14905	C.I. Name: Acid Red 4	C.I.No.14710			
C.I. Name: Direct Red 26	C.I.No. 29190	C.I. Name: Food Red 16						